

**PRODUCT TYPE**

Alkyd Extrude Thermoplastic

**SPECIFICATION**

NYCDOT/NYS 727-01

**PRODUCT CODE**

LMM100

**LAST UPDATED**

July, 2020

**COLOR**

White

**Product Description**

Thermoplastic pavement marking granular compound comprised of binder, filler, pigments, and glass beads. Material must be heated and melted to a temperature of at least 425 F, agitated, and applied to pavement. Produces durable marking material for both low and high volume traffic. Pavement surface temperature should be at least 50 F at the time of application for proper adhesion.

**TECHNICAL DATA**

% Binder	20% min
% Glass beads	30-40%
Intermix spec	M-247 type 1
% TiO <sub>2</sub>	10% min
Color match	Munsell N9.5
Impact resistance	10 in. pounds
Softening point	200-230 F
Yellowness index	0.12 max
Density	2.15 max

**Packaging**

Thermoplastic products are packaged in 50 lb. meltable bags, palletized with 2,100 lbs. for a total of 42 bags, plus waterproof packaging for safe transport.

**Application**

Surface must be dry, clean, and free of aggregate material, oil, grease, and existing striping. Use of a primer is strongly recommended on concrete. New asphalt should be allowed to cure for at least 5 days before application of material.

**Limitations**

- Do not heat product above 450 F.
- Do not apply product when road and ambient temperatures are below 50 F.
- Do not apply to surface that is wet or has moisture.
- Molten material is hot and can cause burns. Wear protective equipment as outlined in MSDS.

**Product Storage & Shelf Life**

Products should always be kept dry, and indoors if possible. While outdoor storage is acceptable, some application properties may be affected. Do not store in direct sunlight or UV light. The shelf life of the material should not exceed 12 months from the date of manufacture.